



**CERTIFICATION**



Approved. Sealed. Code Compliant.

## **Technical Evaluation Report**

**TER 1510-04**

Ox Engineered Products One & Two  
Hour Fire Rated Wall Assemblies

**Ox Engineered Products, LLC**

### **Product:**

**Thermo-Ply® Structural  
Sheathing, OX-IS® Structural  
Insulation, SI-Strong Structural  
Insulation, Strong-R® Structural  
Insulation, & ISO RED ci® & ISO  
RED MAX® Polyiso Sheathing**

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Subject to Renewal:

April 1, 2021

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COMPANY  
INFORMATION:

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Ox Engineered Products, LLC

1255 N 5th St  
Charleston, IL 61920-1175

269-435-2425

[oxengineeredproducts.com](http://oxengineeredproducts.com)

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DIVISION: 06 00 00 - WOOD, PLASTICS AND COMPOSITES

SECTION: 06 12 00 - Structural Panels

SECTION: 06 12 19 - Shear Wall Panels

SECTION: 06 16 00 - Sheathing

SECTION: 06 16 13 - Insulated Sheathing

DIVISION: 07 00 00 - THERMAL AND MOISTURE PROTECTION

SECTION: 07 21 00 - Thermal Insulation

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## 1 PRODUCT EVALUATED<sup>1</sup>

- 1.1 Thermo-Ply® Structural Sheathing, OX-IS® Structural Insulation, SI-Strong Structural Insulation, Strong-R® Structural Insulation, & ISO RED ci® & ISO RED MAX® Polyiso Sheathing

## 2 APPLICABLE CODES AND STANDARDS<sup>2,3</sup>

### 2.1 Codes

- 2.1.1 *IBC—12, 15, 18: International Building Code®*
- 2.1.2 *IRC—12, 15, 18: International Residential Code®*
- 2.1.3 *CBC— 16, 19: California Building Code*

### 2.2 Standards and Referenced Documents

- 2.2.1 *ASTM E119: Standard Test Methods for Fire Tests of Building Construction and Materials*
- 2.2.2 *ASTM E2032: Standard Guide for Extension of Data From Fire Resistance Tests Conducted in Accordance with ASTM E119*

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<sup>1</sup> Building codes require data from valid [research reports](#) be obtained from [approved sources](#). Agencies who are accredited through ISO/IEC 17065 have met the [code requirements](#) for approval by the [building official](#). DrJ is an ISO/IEC 17065 ANSI-Accredited Product Certification Body – Accreditation #1131.

Through ANSI accreditation and the [IAF MLA](#), DrJ certification can be used to obtain product approval in any [jurisdiction](#) or country that has [IAF MLA Members & Signatories](#) to meet the [Purpose of the MLA](#) – “certified once, accepted everywhere.”

Building official approval of a licensed [registered design professional](#) (RDP) is performed by verifying the RDP and/or their business entity complies with all professional engineering laws of the relevant [jurisdiction](#). Therefore, the work of licensed RDPs is accepted by [building officials](#), except when plan (i.e. peer) review finds an error with respect to a specific section of the code. Where this TER is not approved, the [building official](#) responds in writing stating the reasons for [disapproval](#).

For more information on any of these topics or our mission, product evaluation policies, product approval process, and engineering law, visit [drjcertification.org](http://drjcertification.org) or call us at 608-310-6748.

<sup>2</sup> Unless otherwise noted, all references in this TER are from the 2018 version of the codes and the standards referenced therein (e.g., *ASCE 7*, *NDS*, *ASTM*). This material, design, or method of construction also complies with the 2000-2015 versions of the referenced codes and the standards referenced therein.

<sup>3</sup> All terms defined in the applicable building codes are italicized.

### 2.2.3 ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials

## 3 PERFORMANCE EVALUATION

3.1 Thermo-Ply®, OX-IS®, SI-Strong, Strong-R®, ISO RED ci®, and ISO RED MAX® were evaluated in accordance with ASTM E119 for the following designs:

3.1.1 Performance of one hour and two hour fire rated wall assemblies using:

3.1.1.1 UL-U364, UL-U397 & UL-V306

3.1.1.2 UL-U356

3.1.1.3 UL-U425 & UL-V454

3.2 Any code compliance issues not specifically addressed in this section are outside the scope of this TER.

3.3 Any engineering evaluation conducted for this TER was performed on the dates provided in this TER and within DrJ's professional scope of work.

## 4 PRODUCT DESCRIPTION AND MATERIALS

### 4.1 Thermo-Ply®

4.1.1 Thermo-Ply® is a proprietary foam plastic insulated sheathing (FPIS) product, composed of pressure laminated plies consisting of high-strength cellulosic fibers. These fibers are specially treated to be water resistant and are bonded with a proprietary water resistive adhesive.

4.1.2 Polymer facings are applied on both sides of the sheathing panels. Facings may be aluminum foil or Kraft/polymer/Kraft facing on both sides.

### 4.2 OX-IS® and SI-Strong

4.2.1 OX-IS® and SI-Strong are structural, rigid FPIS products consisting of a proprietary fibrous sheathing board laminated to one side of a proprietary rigid foam plastic insulation. The sheathing is made of specially treated plies that are pressure-laminated with a water resistant adhesive. The surface finish consists of a facer on one or both sides.

### 4.3 Strong-R®

4.3.1 Strong-R® Structural Insulation is a structural, rigid insulation sheathing product consisting of a proprietary fibrous sheathing board laminated to one side of a proprietary rigid foam plastic insulation.

4.3.1.1 The proprietary fibrous sheathing is made of specially treated plies that are pressure-laminated with a water-resistant adhesive. The surface finish consists of a facer on one or both side using a fibrous sheathing board.

4.3.1.2 The rigid foam plastic insulation is a Class A proprietary polyisocyanurate, which can have facings on one or both sides. The facers are designed with a base foil layer.

### 4.4 ISO RED ci®

4.4.1 ISO RED ci® is a Type 1, Class 1 Dual Faced Rigid Cellular Polyisocyanurate Insulation Board product as defined in ASTM C1289.

4.4.2 ISO RED ci® consists of a proprietary Polyisocyanurate rigid board, with facers on both sides. The facers are designed with a base foil layer which is then combined with layers of other material(s).

### 4.5 ISO RED MAX®

4.5.1 ISO RED MAX® is a Type 1, Class 2 Dual Faced Rigid Cellular Polyisocyanurate Insulation Board product as defined in ASTM C1289.

4.5.2 ISO RED MAX® consists of a proprietary Polyisocyanurate rigid board with facers on both sides. The facers are designed with a base foil layer.

## 4.6 Material Availability

### 4.6.1 Thicknesses:

- 4.6.1.1 Thermo-Ply® – standard structural grade (Red), 0.113" (2.9 mm); and high structural grade (Blue), 0.135" (3.4 mm).
- 4.6.1.2 OX-IS® and SI-Strong – range from 0.5" (12.7 mm) up to 1.0" (25.4 mm).
- 4.6.1.3 Strong-R® – thicknesses up to 2.0" (102 mm).
- 4.6.1.4 ISO RED ci® – range from 0.5" (12.7 mm) up to 2.0" (51 mm).
- 4.6.1.5 ISO RED MAX® – thicknesses up to 4.0" (102 mm).

4.6.2 The standard widths include 48" (1219 mm) and 48¾" (1238 mm).

4.6.3 The standard lengths include 96" (2438 mm), 108" (2743 mm) and 120" (3048 mm).

## 5 APPLICATIONS

### 5.1 Wood – One Hour Fire Rating – Non-Load Bearing

5.1.1 One Hour Fire Rating from Interior or Exterior using Assembly 1 – UL Design No. U364, U397 & V306 (Figure 1)

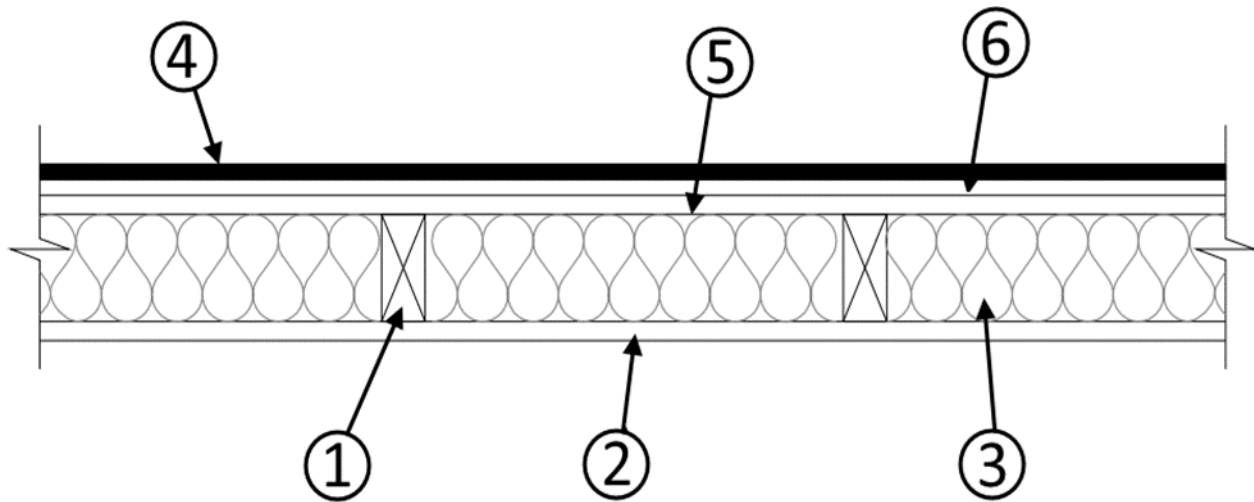


FIGURE 1. ONE HOUR RATED ASSEMBLY 1 USING UL DESIGN NO. U364, U397, & V306

1. Wood Studs – nominal 2x4, minimum spacing 16" o.c. (406 mm), maximum spacing 24" o.c. (6010 mm)
2. Gypsum Board:
  - Type: X GWB, ½" (15.9 mm) thick
  - Oriented: vertically on interior side
  - Joints: centered over studs and staggered 1 stud cavity on opposite side of stud
  - Fastener: GWB to studs using 1⅞" (48 mm) 6d nails or No. 6 Type W screws
  - Fastener Space: 7" (178 mm) o.c. at perimeter edges and field
3. Cavity Insulation:
  - Type: Glass fiber or mineral wool
  - R-value: R-13
  - Minimum Thickness: 3½" (89 mm)
4. Exterior Cladding – in accordance with the manufacturer's installation instructions and U356:
  - Siding including vinyl, fiber cement siding

- Molded Plastic – Particle Board Siding
- Wood Structural Panel or Lap Siding
- Cementitious Stucco
- Brick Veneer
- Exterior Insulation and Finish System (EIFS)

5. Exterior Gypsum Sheathing:

Type: X GWB 5/8" (15.9 mm) thick

Oriented: vertically on exterior side

Joints: centered over studs and staggered 1 stud cavity on opposite side of stud

Fastener: GWB to studs using 17/8" (48 mm) 6d nails or No. 6 Type W screws

Fastener Spacing: 7" (178 mm) o.c. on perimeter edges and field

6. Exterior Sheathing:

As installed per TER No. 1004-01: Thermo-Ply®

As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong

As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®

As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®

5.2 Wood – One Hour Fire Rating – Load Bearing

5.2.1 One Hour Fire Rating from Interior or Exterior using Assembly 1 – UL Design No. U354 (Figure 2)

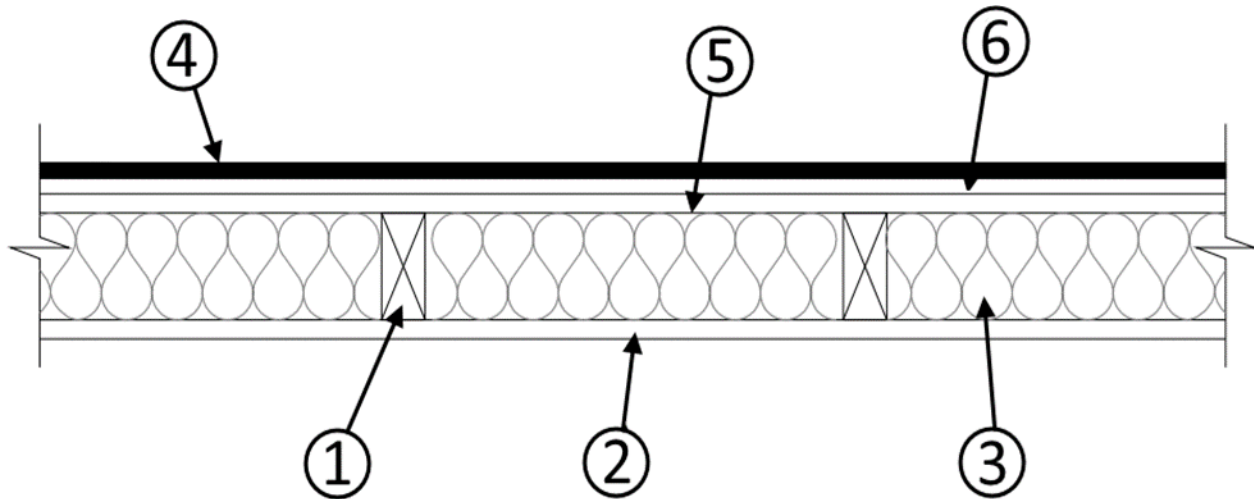


FIGURE 2. ONE HOUR RATED ASSEMBLY 1 USING UL DESIGN NO. U354

1. Wood Studs – nominal 2x4, maximum spacing 16" o.c. (406 mm), nominal 2x6 maximum spacing 24" o.c. (6010 mm).
2. Gypsum Board:
  - Type: X GWB 5/8" (15.9 mm) thick
  - Oriented: vertically or horizontally on interior side
  - Joints: centered over studs. Joints must be finished with joint compound and tape. Fastener heads must be covered with joint compound.
  - Fastener: GWB to studs using 1 7/8" (48 mm) 6d cement coated nails or No. 6 bugle head drywall screws
  - Fastener Space: 7" (178 mm) o.c. at perimeter edges and field
3. Cavity Insulation:
  - Type: any UL classified glass fiber batt, mineral wool or sprayed cellulosic fiber. Cavity insulation is required.

4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and U356
    - Aluminum Siding: 0.019 in min. thick painted aluminum meeting AAMA 1402.
    - Steel Siding: 0.017 in min. thick (no. 17 GSG gauge) painted steel.
    - Vinyl siding: 0.035 in min. thick. UL Classified exterior plastic siding (Molded Plastic).
    - Wood siding: 0.313 in min. thick lumber, plywood or OSB based siding.
    - Hardboard siding: 0.250 in. min. thick hardboard UL Classified exterior hardboard siding.
    - Fiber cement siding: 0.250 in. min. thick fiber-cement based siding.
    - Stone: 2.0 in. min (natural stone) or 1.5 min (cast artificial) thick stone.
    - Brick Veneer: 2.0 in. min thick brick units. Fastened over foam plastic sheathing to wood studs with metal ties.
    - Concrete Masonry Veneer: 2.0 in. min thick concrete masonry units. Fastened over foam plastic sheathing to wood studs with metal ties.
    - Stucco: Portland cement type — 0.750 in. min thickness. Metal lath or mesh base fastened over foam plastic sheathing to wood studs.
    - One-Coat Stucco: 0.375 in. minimum thickness. Wire fabric lath fastened over foam plastic sheathing to wood studs.
    - Exterior Insulation and Finish System (EIFS): Base coat with reinforcing mesh applied over foam plastic sheathing (Quik-R Wall Insulation) followed by finish coat. Type Quik-R Sheathing (Item 6) must be used for this exterior wall covering.
  5. Exterior Gypsum Sheathing
    - Type: X GWB  $\frac{5}{8}$ " (15.9 mm) thick (paper or glass matt facers, square or tapered edges)
    - Oriented: vertically or horizontally on exterior side
    - Joints: centered over studs staggered from back layer
    - Fastener: GWB to studs using  $1\frac{1}{8}$ " (48 mm) 6d cement coated nails or No. 6 bugle head screws
    - Fastener Spacing: 7" (178 mm) o.c. on perimeter edges and field
  6. Exterior Sheathing
    - As installed per [TER No. 1004-01](#): Thermo-Ply®
    - As installed per [TER No. 0804-01](#): up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong
    - As installed per [TER No. 1808-02](#): up to 2" (51 mm) thickness of Strong-R®
    - As installed per [TER No. 1306-02](#): up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®
- 5.2.2 *One Hour Fire Rating from Interior using Assembly 2 – UL Design No. U356 (Figure 3)*

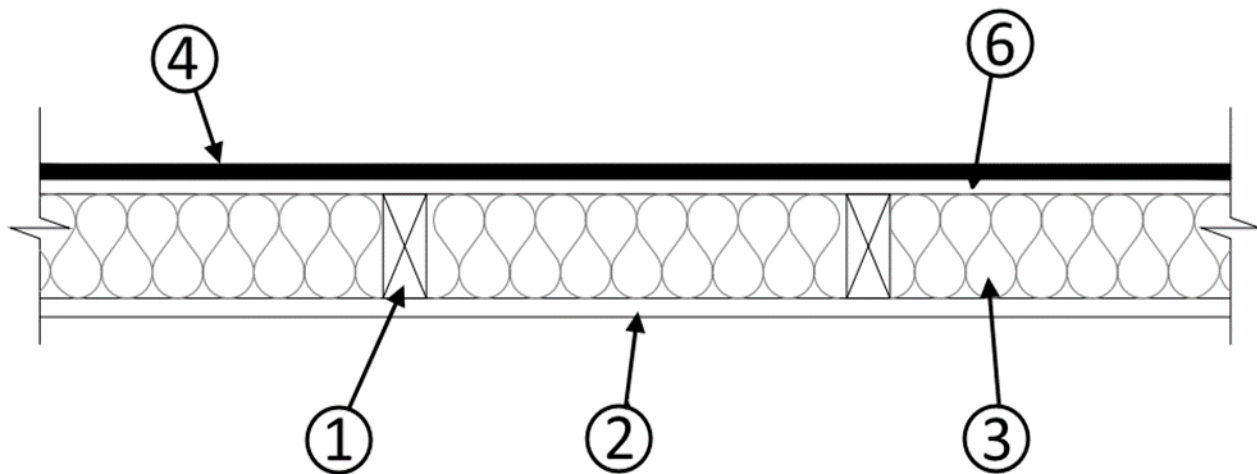


FIGURE 3. ONE HOUR FIRE RATED ASSEMBLY 2 USING UL DESIGN U356

1. Wood Studs – nominal 2x4, minimum spaced 16" (406 mm) o.c.
  2. Gypsum Board  
 Type: X GWB  $\frac{5}{8}$ " (15.9 mm) thick  
 Oriented: vertically on interior side  
 Joints: centered over studs and staggered 1 stud cavity on opposite side of stud  
 Fastener: GWB to studs using  $1\frac{1}{8}$ " (48 mm) 6d nails or No. 6 Type W screws  
 Fastener Space: 7" (178 mm) o.c. on perimeter edges and field
  3. Cavity Insulation  
 Type: glass fiber or mineral wool  
 R-value: R-13  
 Minimum Thickness:  $3\frac{1}{2}$ " (89 mm)
  4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and *U356*  
 Siding including vinyl, fiber cement siding  
 Molded Plastic – Particle Board Siding  
 Wood Structural Panel or Lap Siding  
 Cementitious Stucco  
 Brick Veneer  
 Exterior Insulation and Finish System (EIFS)
  5. Exterior Gypsum Sheathing – not used
  6. Sheathing – when nominal  $\frac{1}{2}$ " (12.7 mm) wood structural panels are fastened directly to studs, the axial load is not restricted.  
 As installed per TER No. 1004-01: Thermo-Ply®  
 As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong  
 As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®  
 As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®
- 5.2.3 *One Hour Fire Rating from Interior or Exterior using Assembly 2 – UL Design No. U356*
- 5.2.3.1 Assembled as shown in Figure 3 using brick veneer as exterior cladding.

### 5.3 Wood – One Hour Fire Rating – Limited Load Bearing:

#### 5.3.1 One Hour Fire Rating from Interior using Assembly 2 – UL Design No. U356<sup>4</sup>

5.3.1.1 Assembled as shown in Figure 3. The wall assembly was loaded to 55% of the allowable load. A superimposed load of 1,800 lbs. per stud was applied to the assembly at the start of the test and was maintained throughout the test. This superimposed load imposed a stress of 342.9 psi, compression parallel to grain.

5.3.1.2 This results in a wall assembly permitted to be built as follows:

5.3.1.2.1 8' wall heights can be loaded to a maximum of 1,800 lbs. per stud (1,350 plf).

5.3.1.2.2 9' wall heights can be loaded to a maximum of 1,180 lbs. per stud (885 plf).

5.3.1.2.3 The test was unsymmetrical with the fire side of the wall being external to the 5/8" Type X GWB.

1. Wood Studs – nominal 2x4, minimum spaced 16" (406 mm) o.c.

2. Gypsum Board

Type: Georgia-Pacific Firestop Type X GWB 5/8" (15.9 mm) thick OR Gold Bond® Fire-Shield® Type X GWB 5/8" (15.9 mm) thick

Oriented: vertically on interior side

Joints: centered over studs

Fastener: GWB to studs using 2"-long 12½ ga annular ringed GWB nails with 19/64"-diameter heads and long diamond points

Fastener Space: 6" (152 mm) o.c. on perimeter edges and 12" (305 mm) o.c. on intermediate studs

3. Cavity Insulation

Type: glass fiber

R-value: R-13

Minimum thickness: 3⅝" (92 mm)

4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and U356

19/32"-thick by 4'-wide by 8'-long plywood panel siding OR

0.024"-thick unbacked aluminum lap siding

5. Exterior Gypsum Sheathing – not used

6. Sheathing

Proprietary laminated fibrous board sheathing, the same structural sheathing component of OX-IS® and SI-Strong, fiber-based board faced on both sides

Thickness: minimum of 0.113" thick

Oriented: vertically with butt joints over studs

Fastener: attached to unexposed side of the studs and plates with 1¼"-long 11 ga galvanized roofing nails with 7/16"-diameter heads and diamond points

Fastener Space: 3" (76 mm) o.c. around the perimeter of each sheet and 6" (152 mm) o.c. on the intermediate studs

### 5.4 Wood – Two Hour Fire Rating:

#### 5.4.1 Two Hour Fire Rating from Interior using Assembly 1 – UL Design No. U364, U397 & V306 (Figure 4)

<sup>4</sup> Testing conducted by the Building Research Laboratory at Ohio State University by Dr. Richard Bletzacker of Richard W. Bletzacker & Associates, Inc. in accordance with ASTM E119.



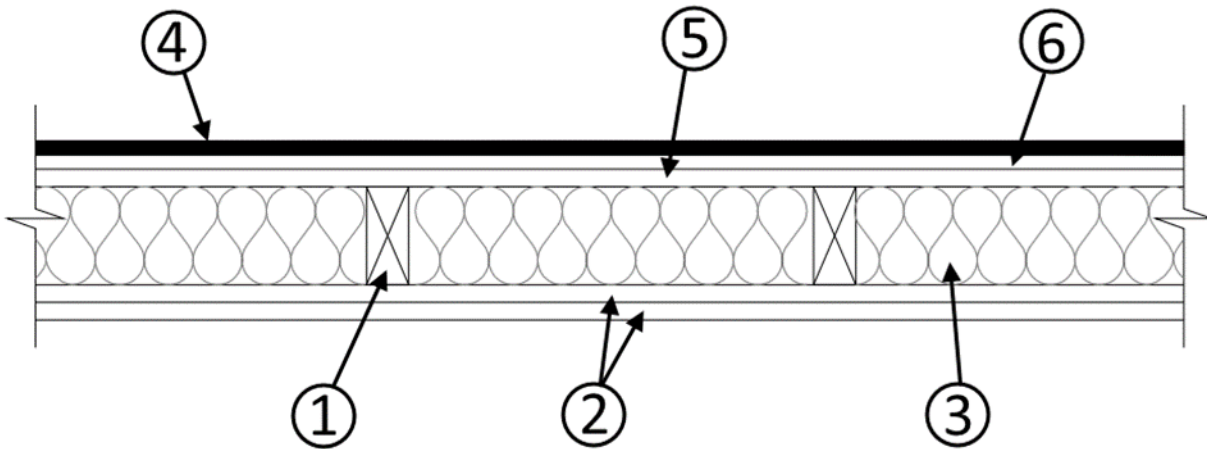


FIGURE 4. TWO HOUR FIRE RATED ASSEMBLY 1 USING UL DESIGN U364, U397 & V306

1. Wood Studs – nominal 2x4, minimum spaced 16" (406 mm) o.c., maximum spaced 24" (610 mm) o.c.
2. Gypsum Board – requires two GWB layers  
 Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on interior side  
 Joints: centered over studs and staggered 1 stud cavity on opposite side of stud  
 Fastener Interior Layer: GWB to studs using 1 7/8" (48 mm) 6d nails or No. 6 Type W screws  
 Fastener Space Interior Layer: 7" (178 mm) o.c. on perimeter edges and field  
 Fastener Secondary Layer: using 2 3/8" (61 mm) 8d nails or screws, 8" (203 mm) o.c.  
 Fastener Space Secondary Layer: 8" (203 mm) o.c.
3. Cavity Insulation  
 Type: glass fiber or mineral wool  
 R-value: R-13  
 Minimum Thickness: 3 1/2" (89 mm)
4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and U356  
 Siding including vinyl, fiber cement siding  
 Molded Plastic – Particle Board Siding  
 Wood Structural Panel or Lap Siding  
 Cementitious Stucco  
 Brick Veneer  
 Exterior Insulation and Finish System (EIFS)
5. Exterior Gypsum Sheathing  
 Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on exterior side  
 Joints: centered over studs and staggered 1 stud cavity on opposite side of stud  
 Fastener: GWB to studs using 1 7/8" (48 mm) 6d nails or No. 6 Type W screws  
 Fastener Space: 7" (178 mm) o.c. on perimeter edges and field
6. Exterior Insulation  
 As installed per TER No. 1004-01: Thermo-Ply®  
 As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong

As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®

As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®

#### 5.4.2 Two Hour Fire Rating from Interior or Exterior using Assembly 1 – UL Design No. U364, U397 & V306

5.4.2.1 Assembled as shown in Figure 4 using brick veneer as exterior cladding.

#### 5.4.3 Two Hour Fire Rating from Interior using Assembly 2 – UL Design No. U356 (Figure 5)

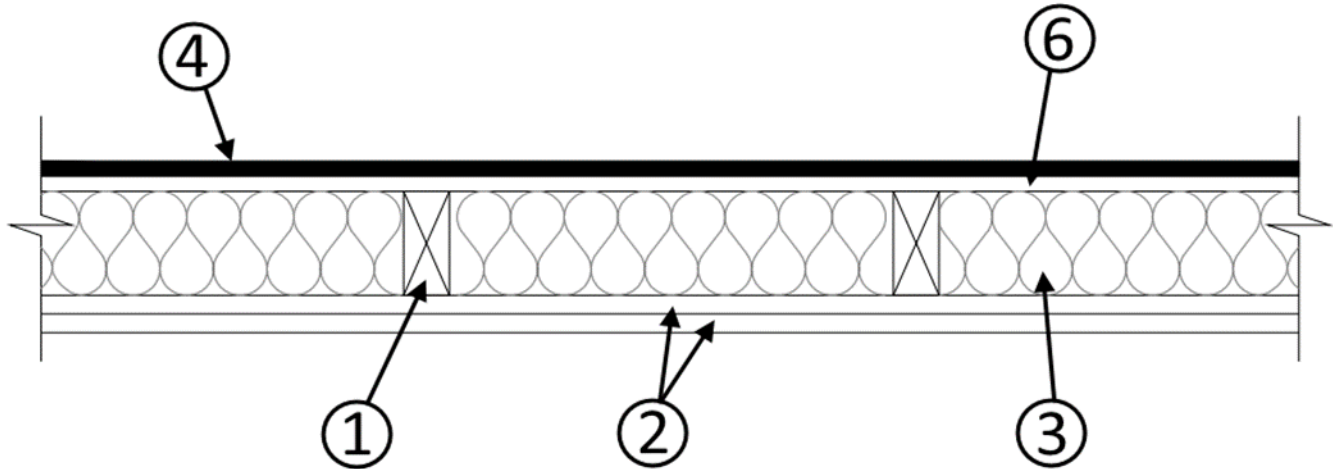


FIGURE 5. TWO HOUR FIRE RATED ASSEMBLY 2 USING UL DESIGN NO. U356

1. Wood Studs – nominal 2x4, minimum spaced 16" (406 mm) o.c.
2. Gypsum Board – requires two GWB layers  
 Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on interior side  
 Joints: centered over studs and staggered 1 stud cavity on opposite side of stud  
 Fastener Interior Layer: GWB to studs using 1 7/8" (48 mm) 6d nails or No. 6 Type W screws  
 Fastener Space Interior Layer: 7" (178 mm) o.c. on perimeter edges and field  
 Fastener Secondary Layer: using 2 3/8" (61 mm) 8d nails or screws, 8" (203 mm) o.c.  
 Fastener Space Secondary Layer: 8" (203 mm) o.c.
3. Cavity Insulation  
 Type: glass fiber or mineral wool  
 R-value: R-13  
 Minimum Thickness: 3 1/2" (89 mm)
4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and U356  
 Siding including vinyl, fiber cement siding  
 Molded Plastic – Particle Board Siding  
 Wood Structural Panel or Lap Siding  
 Cementitious Stucco  
 Brick Veneer  
 Exterior Insulation and Finish System (EIFS)
5. Exterior Gypsum Sheathing – not used
6. Exterior Insulation  
 As installed per TER No. 1004-01: Thermo-Ply®  
 As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong

As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®

As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®

5.4.4 Two Hour Fire Rating from Interior or Exterior using Assembly 2 – UL Design No. U356.

5.4.4.1 Assembled as shown in Figure 5 using brick veneer for exterior cladding.

5.5 Steel – One Hour Fire Rating – Load Bearing

5.5.1 One Hour Fire Rating from Interior or Exterior using Assembly 1 – UL Design No. U425 (Figure 6)

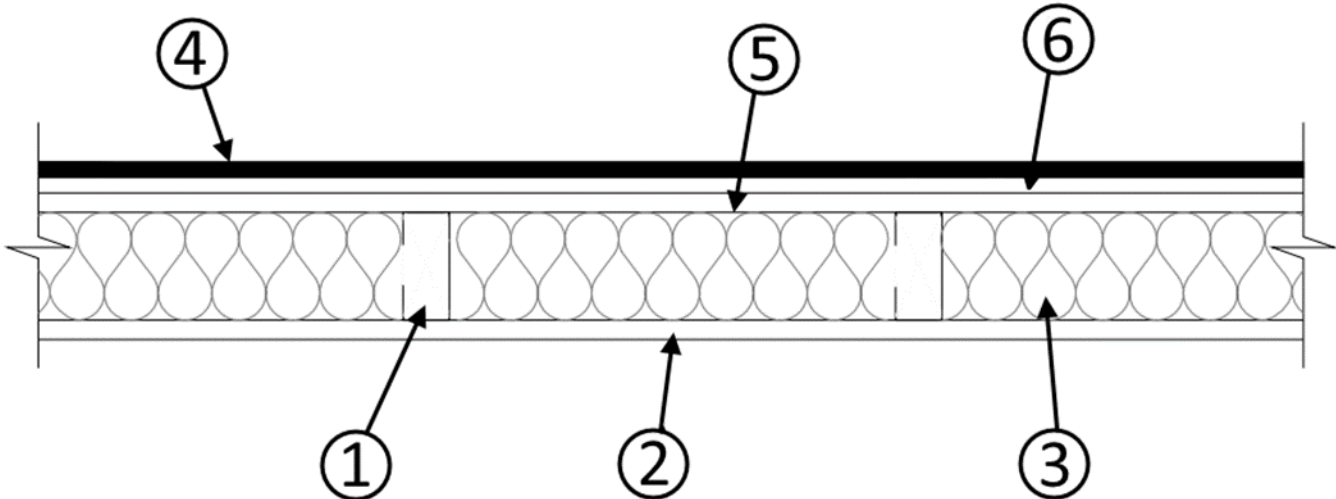


FIGURE 6. ONE HOUR RATED ASSEMBLY 1 USING UL DESIGN NO. U425

1. Steel Studs – minimum 20 ga, maximum spaced 24" (610 mm) o.c.
2. Interior Gypsum Board – 1 Layer – 1 hour (100% of design load)  
 Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on interior side  
 Joints: centered over studs  
 Fastener: GWB to studs using Type S-12 1" (25.4 mm) self-tapping bugle head sheet steel screws  
 Fastener Space: 12" (178 mm) o.c. on perimeter edges and field
3. Cavity Insulation  
 Type: any UL-classified glass fiber batt, mineral wool or sprayed cellulosic fiber
4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and U425  
 Siding including aluminum, steel, brick or stucco  
 Cementitious Backer Units  
 Fiber-Cement Siding  
 Molded Plastic  
 Wood Structural Panel or Lap Siding  
 Building Units (Cellular Glass Blocks)
5. Exterior Gypsum Sheathing  
 Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on exterior side  
 Joints: centered over studs staggered from back layer  
 Fastener: GWB to studs using Type S-12 1" (25.4 mm) self-tapping bugle head sheet steel screws

Fastener Space: 12" (178 mm) o.c. along studs and tracks

#### 6. Exterior Insulation

As installed per TER No. 1004-01: Thermo-Ply®

As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong

As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®

As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®

#### 5.5.2 One Hour Fire Rating from Either Side using Assembly 2 – UL Design No. V454 (Figure 7)

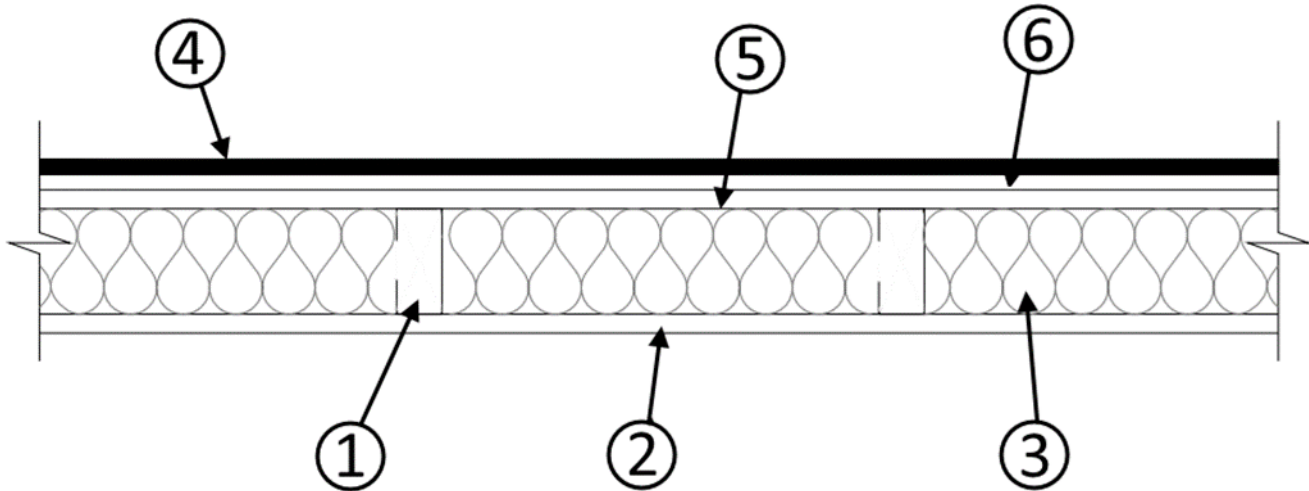


FIGURE 7. ONE HOUR RATED ASSEMBLY 2 USING UL DESIGN NO. V454

1. Steel Studs – minimum 20 ga., spaced maximum 24" (610 mm) o.c.
2. Interior Gypsum Board  
 Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on interior side  
 Joints: centered over studs staggered from exterior gypsum sheathing joints  
 Fastener: GWB to studs using Type S 1" (25.4 mm) self-drilling, self-tapping steel screws  
 Fastener Space: 8" (203 mm) o.c. on perimeter edges and 12" (305 mm) o.c. in the field
3. Cavity Insulation  
 Type: any UL-classified glass fiber batt, mineral wool or sprayed cellulosic fiber or proprietary spray polyurethane foam (SPF) allowed in V454. See listing for full details.
4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and V454  
 Siding including aluminum, steel, vinyl, wood, hard board, fiber-cement, stone, brick veneer, concrete or masonry veneer, stucco, one-coat stucco, Exterior Insulation and Finish System (EIFS), metal panel, or wall and partition facing and accessories.
5. Exterior Gypsum Sheathing – Type: X GWB 5/8" (15.9 mm) thick  
 Oriented: vertically on exterior side  
 Joints: centered over studs staggered from interior GWB  
 Fastener: GWB to studs using Type S 1" (25.4 mm) self-drilling, self-tapping steel screws  
 Fastener Space: 8" (203 mm) o.c. on perimeter edges and 12" (305 mm) o.c. in the field
6. Exterior Insulation  
 As installed per TER No. 1004-01: Thermo-Ply®  
 As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong

As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®

As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®

5.6 Steel – Two Hour Fire Rating – Load Bearing

5.6.1 Two Hour Fire Rating from the Interior using Assembly 1 – UL Design No. U425 (Figure 8)

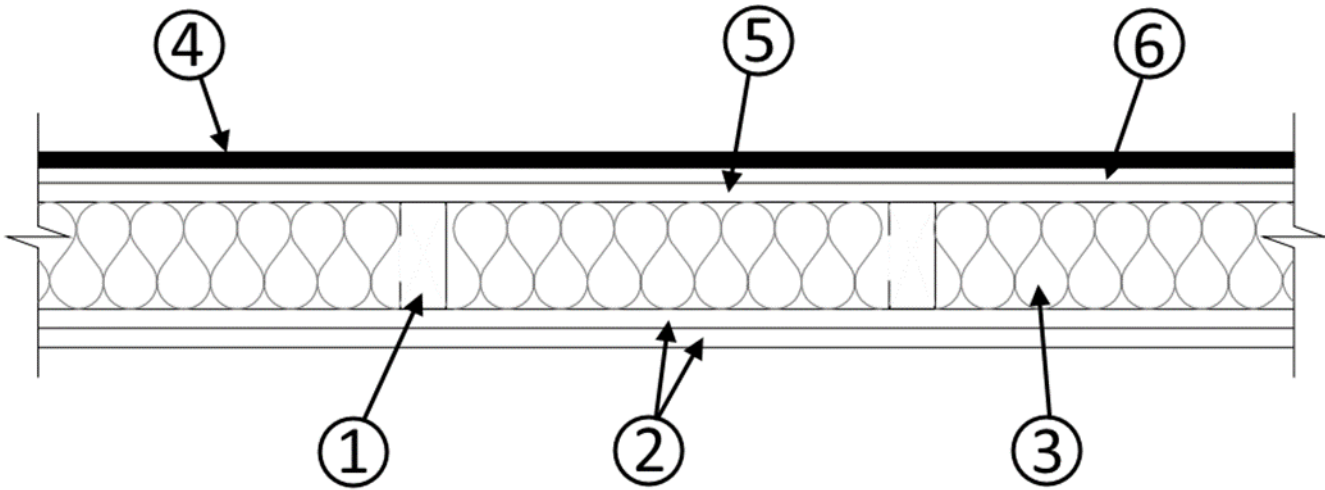


FIGURE 8. TWO HOUR RATED ASSEMBLY 2 USING UL DESIGN NO. U425

1. Steel Studs – minimum 20 ga., spaced 24" (610 mm) o.c. maximum
2. Interior Gypsum Board  
2 Layers – 2 hours (80% of design load)  
Type: X GWB 5/8" (15.9 mm) thick  
Oriented: vertically on interior side  
Joints: centered over studs and staggered 1 stud cavity between layers  
Fastener: GWB to studs using Type S-12 x 1" (25.4 mm) self-tapping bugle head sheet steel screws in first layer, Type S-12 x 1-5/8" self-tapping bugle head sheet steel screws in second layer.  
Fastener Space: 12" (178 mm) o.c. on perimeter edges and field.
3. Cavity Insulation  
Type: any UL-classified glass fiber batt, mineral wool or sprayed cellulosic fiber
4. Exterior Cladding – installed in accordance with the manufacturer's installation instructions and 425  
Siding including aluminum, steel, brick or stucco  
Cementitious Backer Units  
Fiber-Cement Siding  
Molded Plastic  
Wood Structural Panel or Lap Siding  
Building Units (Cellular Glass Blocks)
5. Exterior Gypsum Sheathing  
Type: X GWB 5/8" (15.9 mm) thick  
Oriented: vertically on exterior side  
Joints: centered over studs staggered from back layer  
Fastener: GWB to studs using Type S-12 1" (25.4 mm) self-tapping bugle head sheet steel screws  
Fastener Space: 12" (178 mm) o.c. along studs and tracks

## 6. Exterior Insulation

As installed per TER No. 1004-01: Thermo-Ply®

As installed per TER No. 0804-01: up to 1" (25.4 mm) thickness of OX-IS® or SI-Strong

As installed per TER No. 1808-02: up to 2" (51 mm) thickness of Strong-R®

As installed per TER No. 1306-02: up to 2" (51 mm) of ISO RED ci® or up to 4" (102 mm) of ISO RED MAX®

## 6 INSTALLATION

6.1 Installation shall comply with the manufacturer's installation instructions and this TER. In the event of a conflict between the manufacturer's installation instructions and this TER, the more restrictive shall govern.

### 6.2 Installation Procedure

6.2.1 Insulation boards shall be installed horizontally with sheathing edges bearing directly on framing members and edges of abutting panels in moderate contact with each other.

6.2.2 Install cladding materials in accordance with the cladding manufacturer's installation instructions.

6.2.3 One and Two Hour Fire Rated Wall Assemblies:

6.2.3.1 The one hour rated wall assembly shall be constructed as described in Section 5.1.

6.2.3.2 The two hour rated wall assembly shall be constructed as described in Section 5.4.

6.2.3.3 Specifications as defined in the UL Directory (e.g., UL assembly *U356* or *U364*)

6.2.3.4 Thermo-Ply® shall be installed per TER No. 1004-01.

6.2.3.5 OX-IS® and SI-Strong shall be installed per TER No. 0804-01.

6.2.3.5.1 Up to 1" (25.4 mm) thickness.

6.2.3.6 Strong-R® shall be installed per TER No. 1808-02.

6.2.3.6.1 Up to 2" (51 mm) thickness.

6.2.3.7 ISO RED ci® or ISO RED MAX® shall be installed per TER No. 1306-02.

6.2.3.7.1 ISO RED ci® up to 2" (51 mm) thickness.

6.2.3.7.2 ISO RED MAX® up to 4" (102 mm) thickness.

## 7 TEST ENGINEERING SUBSTANTIATING DATA

7.1 Evaluation and analysis of *ASTM E119* testing conducted by Architectural Testing, Inc., an Intertek company.

7.2 Evaluation and analysis of *ASTM E119* testing conducted by the Building Research Laboratory at Ohio State University by Dr. Richard Bletzacker of Richard W. Bletzacker & Associates, Inc.

7.3 Engineering evaluation of equivalent design for one or two hour fire rated wall assemblies in accordance of *ASTM E2032* by Priest & Associates Consulting.

7.4 DrJ Technical Evaluation Report, TER No. 1004-01 Thermo-Ply® Red & Thermo-Ply® Red AMG Structural Sheathing.

7.5 DrJ Technical Evaluation Report, TER No. 0804-01 flame spread and smoke developed ratings in accordance with *ASTM E84*.

7.6 DrJ Technical Evaluation Report, TER No. 1808-02 Strong-R® Structural Insulation.

7.7 DrJ Technical Evaluation Report, TER No. 1306-02 Ox ISO RED ci® & ISO RED MAX®.

7.8 Some information contained herein is the result of testing and/or data analysis by other sources which conform to IBC Section 1703 and relevant professional engineering law. DrJ relies on accurate data from these sources to perform engineering analysis. DrJ has reviewed and found the data provided by other professional sources to be credible.

- 7.9 Where appropriate, DrJ's analysis is based on design values that have been codified into law through codes and standards (e.g., *IBC*, *IRC*, *NDS*®, and *SDPWS*). This includes review of code provisions and any related test data that aids in comparative analysis or provides support for equivalency to an intended end-use application. Where the accuracy of design values provided herein is reliant upon the published properties of commodity materials (e.g., lumber, steel, and concrete), DrJ relies upon the grade mark, stamp, and/or design values provided by raw material suppliers to be accurate and conforming to the mechanical properties defined in the relevant material standard.

## 8 FINDINGS

- 8.1 When used and installed in accordance with this TER and the manufacturer's installation instructions, the product(s) listed in Section 1.1 are approved for the following:
- 8.1.1 As a component element of one and two hour fire rated wall assemblies as described in Section 6.
- 8.2 Thermo-Ply®, OX-IS®, SI-Strong, Strong-R®, ISO RED ci® and ISO RED MAX® are approved for use in the wall assemblies listed in Section 5 when installed as described in Section 6.
- 8.3 IBC Section 104.11 (IRC Section R104.11 and IFC Section 104.9 are similar) states:
- 104.11 **Alternative materials, design and methods of construction and equipment.** The provisions of this code are not intended to prevent the installation of any material or to prohibit any design or method of construction not specifically prescribed by this code, provided that any such alternative has been *approved*. An alternative material, design or method of construction shall be *approved* where the *building official* finds that the proposed design is satisfactory and complies with the intent of the provisions of this code, and that the material, method or work offered is, for the purpose intended, not less than the equivalent of that prescribed in this code...Where the alternative material, design or method of construction is not *approved*, the *building official* shall respond in writing, stating the reasons the alternative was not *approved*.
- 8.4 This product has been evaluated in the context of the codes listed in Section 2 and is compliant with all known state and local building codes. Where there are known variations in state or local codes applicable to this evaluation, they are listed here.
- 8.4.1 No known variations

## 9 CONDITIONS OF USE

- 9.1 Where required by the *building official*, also known as the authority having jurisdiction (AHJ) in which the project is to be constructed, this TER and the installation instructions shall be submitted at the time of *permit* application.
- 9.2 Any generally accepted engineering calculations needed to show compliance with this TER shall be submitted to the AHJ for review and approval.
- 9.3 Design loads shall be determined in accordance with the building code adopted by the *jurisdiction* in which the project is to be constructed and/or by the Building Designer (e.g., *owner* or *registered design professional*).
- 9.4 At a minimum, this product shall be installed per Section 6 of this TER.
- 9.5 This product is manufactured under a third-party quality control program in accordance with IBC Section 104.4 and 110.4 and IRC Section R104.4 and R109.2.
- 9.6 The actual design, suitability, and use of this TER, for any particular building, is the responsibility of the *owner* or the owner's authorized agent. Therefore, the TER shall be reviewed for code compliance by the *building official* for acceptance.
- 9.7 The use of this TER is dependent on the manufacturer's in-plant QC, the ISO/IEC 17020 third-party quality assurance program and procedures, proper installation per the manufacturer's instructions, the *building official's* inspection, and any other code requirements that may apply to demonstrate and verify compliance with the applicable building code.

## 10 IDENTIFICATION

- 10.1 The product(s) listed in Section 1.1 are identified by a label on the board or packaging material bearing the manufacturer's name, product name, TER number, and other information to confirm code compliance.
- 10.2 Additional technical information can be found at [oxengineeredproducts.com](http://oxengineeredproducts.com).

## 11 REVIEW SCHEDULE

- 11.1 This TER is subject to periodic review and revision. For the most recent version of this TER, visit [drjcertification.org](http://drjcertification.org).
- 11.2 For information on the current status of this TER, contact [DrJ Certification](#).