

Technical Evaluation Report™

Report Number 2104-06

Big Timber® STX and SCTX Stainless Screw Properties - Canada

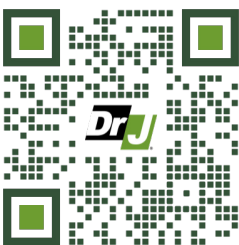
Western Builders Supply dba Big Timber®

Product:
STX and SCTX Stainless Screws

Issue Date:
September 29, 2021

Revision Date:
October 1, 2024

Subject to Renewal:
October 1, 2025



Use the QR code to access the most recent version or a sealed copy of this report at drjcertification.org.



COMPANY
INFORMATION:

ADDITIONAL
LISTEES:

Western Builders Supply dba Big Timber®
53 N 15th St Ste 1
Billings MT 59101-2501

Phone: 406-252-6309

Email: sales@bigtimberfasteners.com

Website: www.bigtimberfasteners.com

Robertson®, Inc.
1185 Corporate Dr Unit 1
Burlington, ON L7L 5V5

Phone: 905-332-9931

Fax: 905-336-7019

Website: www.robertsonscREW.com

CSI Designations:

DIVISION: 06 00 00 - WOOD, PLASTICS AND COMPOSITES

SECTION: 06 05 23 - Wood, Plastic, and Composite Fastenings

1 Innovative Products Evaluated¹

- 1.1 STX and SCTX Stainless Screws

2 Applicable Codes and Standards²

2.1 Codes

- 2.1.1 *NBC—10, 15, 20: National Building Code of Canada*
- 2.1.2 *NECB—17, 20: National Energy Code of Canada for Buildings*
- 2.1.3 *O Reg. 332/12: Ontario Building Code (OBC)³*

2.2 Standards and Referenced Documents

- 2.2.1 *AISI S904: Standard Test Methods for Determining the Tensile and Shear Strength of Screws*
- 2.2.2 *ASTM A493: Standard Specification for Stainless Steel Wire and Wire Rods for Cold Heading and Cold Forging*
- 2.2.3 *ASTM B117: Standard Practice for Operating Salt Spray (Fog) Apparatus*
- 2.2.4 *ASTM D1761: Standard Test Methods for Mechanical Fasteners in Wood and Wood-Based Materials*
- 2.2.5 *ASTM D2395: Standard Test Methods for Density and Specific Gravity (Relative Density) of Wood and Wood-Based Materials*
- 2.2.6 *ASTM D2915: Standard Practice for Sampling and Data-Analysis for Structural Wood and Wood-Based Products*
- 2.2.7 *ASTM D4442: Standard Test Methods for Direct Moisture Content Measurement of Wood and Wood-Based Materials*
- 2.2.8 *ASTM F1575: Standard Test Method for Determining Bending Yield Moment of Nails*
- 2.2.9 *ASTM G85: Standard Practice for Modified Salt Spray (Fog) Testing*
- 2.2.10 *CSA O86: Engineering Design in Wood*
- 2.2.11 *CSA O325: Construction Sheathing*

3 Performance Evaluation

- 3.1 Testing and related engineering evaluations are defined as intellectual property and/or trade secrets.⁴
- 3.2 STX and SCTX Stainless Screws were tested and evaluated to determine their structural resistance properties, which were used to develop design values for Limit States Design (LSD) in accordance with CSA O86. The following properties were evaluated:
 - 3.2.1 Withdrawal strength in accordance with ASTM D1761 per CSA O86 Subsection 12.11.4⁵
 - 3.2.2 Lateral shear in accordance with CSA O86 Subsection 12.11.3⁶
 - 3.2.3 Bending yield in accordance with ASTM F1575
 - 3.2.4 Tensile strength in accordance with AISI S904
 - 3.2.5 Shear strength in accordance with AISI S904
 - 3.2.6 Head pull-through in accordance with ASTM D1761 per CSA O86 Subsection 12.11.4.3⁷
 - 3.2.7 Corrosion resistance in accordance with ASTM B117 and ASTM G85
- 3.3 Engineering evaluations are conducted within DrJ's ANAB accredited ICS code scope, which are also its areas of professional engineering competence.⁸
- 3.4 Any regulation specific issues not addressed in this section are outside the scope of this report.

4 Product Description and Materials

- 4.1 STX and SCTX Stainless Screws are made from Grade 316 stainless steel.
 - 4.1.1 The STX screw has a round flat head with ribs and a star drive (Torx screw) and is partially threaded.
 - 4.1.2 The SCTX screw has a round washer head and a star drive (Torx screw) and is partially threaded.
- 4.2 The innovative products evaluated in this report are shown in **Figure 1** and **Figure 2**.



Figure 1. STX General Purpose Stainless Steel Screw



Figure 2. SCTX Construction Lag Steel Screw

- 4.3 STX and SCTX Stainless Screws are manufactured using a standard cold-formed process.
- 4.4 STX and SCTX Stainless Screws are approved for use in chemically treated or untreated lumber where ASTM A153, Class D coatings are approved for use in accordance with NBC Subsection 5.9.1.⁹
 - 4.4.1 STX and SCTX Stainless Screws have been tested and found to exceed the protection provided by code-approved hot-dipped galvanized coatings meeting ASTM A153, Class D (NBC Subsection 5.9.1), allowing for its use in pressure treated wood.

- 4.5 STX and SCTX Stainless Screws are approved for use in fire-retardant treated lumber, provided the conditions set forth by the fire-retardant treated lumber manufacturer be met, including appropriate strength reductions.
- 4.6 STX and SCTX Stainless Screws are approved for use in chemically treated wood with exposure to saltwater, including coastal construction applications.
- 4.7 The fasteners evaluated in this TER are set forth in **Table 1**.

Table 1. Fastener Specifications

Fastener Name(s)	Designation	Head		Nominal Length ¹ in (mm)	Thread Length ¹ in (mm)	Shank Diameter ² in (mm)	Thread Diameter in (mm)		Nominal Bending Yield, f_{yb} psi (MPa)	Factored Fastener Strength lbf (kN)	
		Diameter in (mm)	Drive Type				Minor	Major		Tensile	Shear ³
STX	8 x 1 1/4"	0.329 (8.4)	Torx 20	1 1/4 (32)	3/4 (19.1)	0.116 (2.9)	0.100 (2.5)	0.163 (4.1)	122,000 (840)	650 (2.9)	640 (2.8)
	8 x 1 1/2"			1 1/2 (38)	1 (25)						
	8 x 2"			2 (51)	1 1/4 (32)						
	9 x 1 5/8"	0.350 (8.9)	Torx 25	1 5/8 (41)	1 (25)	0.130 (3.3)	0.110 (2.8)	0.181 (4.6)	122,000 (840)	675 (3.0)	610 (2.7)
	9 x 2"			2 (51)	1 1/4 (32)						
	9 x 2 1/2"			2 1/2 (64)	1 1/2 (38)						
	9 x 3"	0.376 (9.6)	Torx 25	3 (76)	1 1/2 (38)	0.145 (3.7)	0.126 (3.2)	0.193 (4.9)	124,000 (855)	790 (3.5)	755 (3.4)
	10 x 2 1/2"			2 1/2 (64)	1 1/2 (38)						
	10 x 3"			3 (76)	1 1/2 (38)						
	10 x 3 1/2"			3 1/2 (89)	2 (51)						
	10 x 4"			4 (102)	2 (51)						
SCTX	15 x 2"	0.620 (15.7)	Torx 30	2 (51)	1 1/2 (38)	0.202 (5.1)	0.179 (4.5)	0.275 (7.0)	111,000 (765)	1,540 (6.9)	1,305 (5.8)
	15 x 2 1/2"			2 1/2 (64)	1 1/2 (38)						
	15 x 3"			3 (76)	2 (51)						
	15 x 3 1/2"			3 1/2 (89)	2 1/2 (64)						
	15 x 4"			4 (102)	2 1/2 (64)						
	15 x 5"			5 (127)	3 (76)						
	15 x 6"			6 (152)	3 (76)						
	15 x 7"			7 (178)	3 1/2 (89)						
	15 x 8"			8 (203)	4 (102)						

Fastener Name(s)	Designation	Head		Nominal Length ¹ in (mm)	Thread Length ¹ in (mm)	Shank Diameter ² in (mm)	Thread Diameter in (mm)		Nominal Bending Yield, f _{yb} psi (MPa)	Factored Fastener Strength lbf (kN)	
		Diameter in (mm)	Drive Type				Minor	Major		Tensile	Shear ³
SI: 25.4 mm = 1 in, 1 N = 0.225 lb, 1 MPa = 145 psi											
1. STX fastener length is measured from the top of the head to the tip. SCTX fastener length is measured from the underside of the head to the tip. Thread length includes the tapered tip.											
2. Shank diameter based on manufactured thickness.											
3. Shear strength applicable at both the smooth shank and thread diameter.											

5 Applications

5.1 General

- 5.1.1 STX and SCTX Stainless Screws are used to attach wood framing members in conventional light-frame construction and provide resistance against withdrawal, head pull-through, axial and shear loads. See **Section 6** for installation requirements.
- 5.1.2 STX and SCTX Stainless Screws are installed without lead holes, as prescribed in CSA O86 Subsection 12.11.2.1.
- 5.1.3 Where the application exceeds the limitations set forth herein, design shall be permitted in accordance with accepted engineering procedures, experience and technical judgment.

5.2 Design

- 5.2.1 Design of STX and SCTX Stainless Screws is governed by the applicable code and the provisions for wood screws in CSA O86.
- 5.2.2 Unless otherwise noted, adjustment of the design stresses for duration of load shall be in accordance with the applicable code.

5.3 STX and SCTX Factored Lateral Design Values (N_r)

- 5.3.1 The factored lateral design values for shear load perpendicular to grain and parallel to grain for STX screws in Oriented Strand Board (OSB) are specified in **Table 2**.

Table 2. STX Screw Factored Lateral Design Values for Connections in OSB (Nr)

Fastener Name	Designation	Nominal Length in (mm)	Thread Length in (mm)	Min. Side Member Thickness in (mm)	Min. Main Member Penetration ⁴ in (mm)	Factored Lateral Design Values, ^{1,2,3} lbf (N)	
						Species (Relative Density)	
						OSB ⁵ (0.42)	
						N _{r⊥}	N _r
STX	8 x 2"	2 (51)	1 1/4 (32)	23/32 (18.3)	1 1/4 (32)	190 (845)	
	9 x 2"	2 (51)	1 1/4 (32)			195 (870)	
	9 x 2 1/2"	2 1/2 (64)	1 1/2 (38)		1 1/2 (38)	220 (980)	
	9 x 3"	3 (76)	1 1/2 (38)			220 (980)	
	10 x 2 1/2"	2 1/2 (64)	1 1/2 (38)				
	10 x 3"	3 (76)	1 1/2 (38)				
	10 x 3 1/2"	3 1/2 (89)	2 (51)				
	10 x 4"	4 (102)	2 (51)				
	8 x 2"	2 (51)	1 1/4 (32)	7/16 (11.1)	1 1/2 (38)	165 (735)	
	9 x 1 5/8"	1 5/8 (41)	1 (25)		1 1/8 (29)	155 (690)	
	9 x 2"	2 (51)	1 1/4 (32)		1 1/2 (38)	190 (855)	
	9 x 2 1/2"	2 1/2 (64)	1 1/2 (38)			195 (860)	
	9 x 3"	3 (76)	1 1/2 (38)				
	10 x 2 1/2"	2 1/2 (64)	1 1/2 (38)				
	10 x 3"	3 (76)	1 1/2 (38)				
	10 x 3 1/2"	3 1/2 (89)	2 (51)				
	10 x 4"	4 (102)	2 (51)				

SI: 25.4 mm = 1 in, 1 N = 0.225 lb

- Factored lateral design values apply to two-member single shear connections where the side member is OSB, the main member is SPF (SG = 0.42), and the fastener is installed in the face of the member and oriented perpendicular to grain. The main member shall have a minimum thickness of 1.5".
- Tabulated values are for a standard load duration. Values shall be factored by all applicable modification factors per CSA O86.
- N_{r⊥} = Lateral Design Values Perpendicular to Grain, N_{r||} = Lateral Design Values Parallel to Grain.
- Fastener main member penetration is the length embedded in the main member, including the tip.
- OSB shall comply with CSA O325. OSB shall have a relative density of at least 0.42. Listed thicknesses are minimums.

5.3.2 The factored lateral design values for shear load perpendicular to grain and parallel to grain for STX and SCTX Stainless Screws in solid sawn lumber are specified in **Table 3**.

Table 3. STX and SCTX Screw Factored Lateral Design Values for Connections in Solid Sawn Lumber (N_r)

Fastener Name	Designation	Nominal Length in (mm)	Thread Length in (mm)	Minimum Side Member Thickness in (mm)	Minimum Main Member Penetration ⁵ in (mm)	Factored Lateral Design Values, ^{1,2,3} lbf (N)			
						Species ⁴ (Relative Density)			
						HF/SPF (0.42)		DF-L (0.49)	
						N _{r⊥}	N _{r∥}	N _{r⊥}	N _{r∥}
STX	8 x 2"	2 (51)	1 ¹ / ₄ (32)	¾ (19.1)	1 ¹ / ₄ (32)	150 (675)		175 (785)	
	9 x 2"	2 (51)	1 ¹ / ₄ (32)			170 (750)		195 (875)	
	9 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)	1 ¹ / ₂ (38)	1 (25)	210 (935)		245 (1,090)	
	9 x 3"	3 (76)	1 ¹ / ₂ (38)		1 ¹ / ₂ (38)	255 (1,125)		295 (1,310)	
	10 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)		1 (25)	225 (995)		260 (1,160)	
	10 x 3"	3 (76)	1 ¹ / ₂ (38)		1 ¹ / ₂ (38)	270 (1,195)		310 (1,390)	
	10 x 3 ¹ / ₂ "	3 ¹ / ₂ (89)	2 (51)						
	10 x 4"	4 (102)	2 (51)						
SCTX	15 x 3"	3 (76)	2 (51)	1 ¹ / ₂ (38)	1 ¹ / ₂ (38)	375 (1,665)		435 (1,945)	
	15 x 3 ¹ / ₂ "	3 ¹ / ₂ (89)	2 ¹ / ₂ (64)						
	15 x 4"	4 (102)	2 ¹ / ₂ (64)		2 ¹ / ₂ (64)	500 (2,220)		570 (2,545)	
	15 x 5"	5 (127)	3 (76)						
	15 x 6"	6 (152)	3 (76)	3 ¹ / ₂ (89)	3 ¹ / ₂ (89)	635 (2,830)		705 (3,145)	
	15 x 7"	7 (178)	3 ¹ / ₂ (89)						
	15 x 8"	8 (203)	4 (102)						

SI: 25.4 mm = 1 in, 1 N = 0.225 lb

1.

Factored lateral design values apply to two-member single shear connections where both members are of the same relative density, and the fastener is oriented perpendicular to grain. Where the members are of different relative densities, use the lower of the two.

2.

Tabulated values are for a standard load duration. Values shall be factored by all applicable modification factors per CSA O86.

3.

N_{r⊥} = Lateral Design Values Perpendicular to Grain, N_{r∥} = Lateral Design Values Parallel to Grain.

4.

For wood species with a relative density between 0.42 and 0.49, use the tabulated values for relative density of 0.42.

5.

Fastener main member penetration is the length embedded in the main member, including the tip.

5.4 STX and SCTX Factored Withdrawal Design Values in Side Grain Applications (P_{rw})

- 5.4.1 The design provisions for withdrawal noted in CSA O86 Subsection 12.11.4 apply to STX and SCTX Stainless Screws, unless otherwise noted in this report. Factored withdrawal design values per millimeter of threaded shank penetration for STX and SCTX Stainless Screws are specified in **Table 4**.

Table 4. STX and SCTX Factored Withdrawal Design Values (P_{rw}) – Side Grain Applications

Fastener Name	Designation	Nominal Length in (mm)	Thread Length in (mm)	Factored Withdrawal Design Values, ^{1,2} lbf/in (N/mm)	
				Species (Relative Density)	
				HF/SPF (0.42)	DF-L (0.49)
STX ³	8 x 1 1/4"	1 1/4 (32)	3/4 (19.1)	420 (74)	635 (111)
	8 x 1 1/2"	1 1/2 (38)	1 (25)		
	8 x 2"	2 (51)	1 1/4 (32)		
	9 x 1 5/8"	1 5/8 (41)	1 (25)	455 (80)	680 (119)
	9 x 2"	2 (51)	1 1/4 (32)		
	9 x 2 1/2"	2 1/2 (64)	1 1/2 (38)		
	9 x 3"	3 (76)	1 1/2 (38)		
	10 x 2 1/2"	2 1/2 (64)	1 1/2 (38)	505 (88)	680 (119)
	10 x 3"	3 (76)	1 1/2 (38)		
	10 x 3 1/2"	3 1/2 (89)	2 (51)		
10 x 4"	4 (102)	2 (51)			
SCTX ⁴	15 x 2"	2 (51)	1 1/2 (38)	300 (53)	745 (130)
	15 x 2 1/2"	2 1/2 (64)	1 1/2 (38)	355 (62)	
	15 x 3"	3 (76)	2 (51)	615 (108)	
	15 x 3 1/2"	3 1/2 (89)	2 1/2 (64)		
	15 x 4"	4 (102)	2 1/2 (64)		
	15 x 5"	5 (127)	3 (76)		
	15 x 6"	6 (152)	3 (76)		
	15 x 7"	7 (178)	3 1/2 (89)		
	15 x 8"	8 (203)	4 (102)		

SI: 25.4 mm = 1 in, 1 kN/m = 737.6 lb/ft

1. Tabulated values are for a standard load duration. Values shall be factored by all applicable modification factors per CSA O86 for wood screws.
2. For wood species with a relative density between 0.42 and 0.49, use the tabulated values for relative density of 0.42.
3. The full design withdrawal value is equal to the tabulated factored withdrawal value multiplied by the length of the threaded portion of the fastener embedded in the main member. Fastener penetration is the threaded length embedded in the main member, including the tip.
4. The full design withdrawal value is equal to the tabulated factored withdrawal value multiplied by the length of the threaded portion of the fastener embedded in the main member. Fastener penetration is the threaded length embedded in the main member, excluding the tip. Minimum fastener penetration into main member of 1" (25.4 mm) is required.

5.5 STX and SCTX Factored Head Pull-Through Design Values (P_{pt})

5.5.1 The factored design values for head pull-through for STX screws in OSB are specified in **Table 5**.

Table 5. STX Screw Factored Head Pull-Through Design Values in OSB (P_{pt})

Fastener Name	Designation	Nominal Length in (mm)	Thread Length in (mm)	Factored Head Pull-Through Design Value, ¹ lbf (N)	
				Species (Relative Density) and Thickness, in (mm)	
				OSB ² (0.42)	
				²³ / ₃₂ (18.3)	⁷ / ₁₆ (11.1)
STX	8 x 1 ¹ / ₄ "	1 ¹ / ₄ (32)	³ / ₄ (19.1)	105 (475)	65 (290)
	8 x 1 ¹ / ₂ "	1 ¹ / ₂ (38)	1 (25)		
	8 x 2"	2 (51)	1 ¹ / ₄ (32)		
	9 x 1 ⁵ / ₈ "	1 ⁵ / ₈ (41)	1 (25)		
	9 x 2"	2 (51)	1 ¹ / ₄ (32)		
	9 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)		
	9 x 3"	3 (76)	1 ¹ / ₂ (38)		
	10 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)		
	10 x 3"	3 (76)	1 ¹ / ₂ (38)		
	10 x 3 ¹ / ₂ "	3 ¹ / ₂ (89)	2 (51)		
	10 x 4"	4 (102)	2 (51)		
SI: 25.4 mm = 1 in, 1 N = 0.225 lb					
1. Tabulated values are for a standard load duration. Values shall be factored by all applicable modification factors per CSA O86 for wood screws.					
2. OSB shall comply with CSA O325. OSB and have a relative density of at least 0.42. Listed thicknesses are minimums.					

5.5.2 The factored design values for head pull-through for STX and SCTX Stainless Screws in solid sawn lumber are specified in **Table 6**.

Table 6. STX and SCTX Screw Factored Head Pull-Through Design Values in Solid Sawn Lumber (P_{pt})

Fastener Name	Designation	Nominal Length in (mm)	Thread Length in (mm)	Factored Head Pull-Through Design Value, ^{1,2} lbf (N)	
				Species (Relative Density)	
				HF/SPF (0.42)	
STX	9 x 1 ⁵ / ₈ "	1 ⁵ / ₈ (41)	1 (25)	225 (990)	
	9 x 2"	2 (51)	1 ¹ / ₄ (32)		
	9 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)		
	9 x 3"	3 (76)	1 ¹ / ₂ (38)		
	10 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)		
	10 x 3"	3 (76)	1 ¹ / ₂ (38)		
	10 x 3 ¹ / ₂ "	3 ¹ / ₂ (89)	2 (51)		
	10 x 4"	4 (102)	2 (51)		
SCTX	15 x 2"	2 (51)	1 ¹ / ₂ (38)		
	15 x 2 ¹ / ₂ "	2 ¹ / ₂ (64)	1 ¹ / ₂ (38)		
	15 x 3"	3 (76)	2 (51)		
	15 x 3 ¹ / ₂ "	3 ¹ / ₂ (89)	2 ¹ / ₂ (64)		
	15 x 4"	4 (102)	2 ¹ / ₂ (64)		
	15 x 5"	5 (127)	3 (76)		
	15 x 6"	6 (152)	3 (76)		
	15 x 7"	7 (178)	3 ¹ / ₂ (89)		
	15 x 8"	8 (203)	4 (102)		

SI: 25.4 mm = 1 in, 1 N = 0.225 lb

1.

Tabulated values are for a standard load duration. Values shall be factored by all applicable modification factors per CSA O86 for wood screws.

2.

Pull-through design values apply to connections having a minimum wood side member thickness of at least 1.5" (38 mm).

5.6 Where the application falls outside of the performance evaluation, conditions of use and/or installation requirements set forth herein, alternative techniques shall be permitted in accordance with accepted engineering practice and experience. This includes but is not limited to the following areas of engineering: mechanics or materials, structural, building science and fire science.

6 Installation

- 6.1 Installation shall comply with the manufacturer installation instructions, this report, the approved construction documents and the applicable building code.
- 6.2 In the event of a conflict between the manufacturer installation instructions this report and the applicable building code, the more restrictive shall govern.
- 6.3 *Installation Procedure*
 - 6.3.1 Minimum penetration is 1" (25.4 mm), unless otherwise noted in this report.
 - 6.3.2 Install fasteners with the underside of the head flush to the surface of the wood member.
 - 6.3.3 Lead holes are not required.
 - 6.3.4 Screws shall be installed with the appropriate rotating powered driver.
 - 6.3.5 Minimum requirements for screw spacing, edge distance and end distance shall be in accordance with **Table 7**.

Table 7. STX and SCTX Stainless Screws Spacing, Edge Distance and End Distance Requirements

Symbol	Dimension	Minimum Spacing ^{1,2} (mm)							
		Species (Relative Density)							
		HF/SPF (0.42)				DF-L (0.49)			
		STX 8	STX 9	STX 10	SCTX 15	STX 8	STX 9	STX 10	SCTX 15
S _P	Spacing parallel to grain	66	74	78	112	82	92	98	140
S _Q	Spacing perpendicular to grain	33	37	39	56	41	46	49	70
a	End distance parallel to grain	49	55	59	84	61	69	74	105
e	Edge distance perpendicular to grain	16.4	18.4	19.6	28.0	20.5	23.0	24.5	35.0
SI: 25.4 mm = 1 in 1. Table values are based on the major thread diameter from Table 1 in accordance with CSA O86-19, Figure 12.16. 2. Spacing, edge distances, and end distances of fasteners shall be sufficient to prevent splitting of the wood or as shown in this table, whichever is more restrictive. 3. See Figure 3 for fastener placements.									

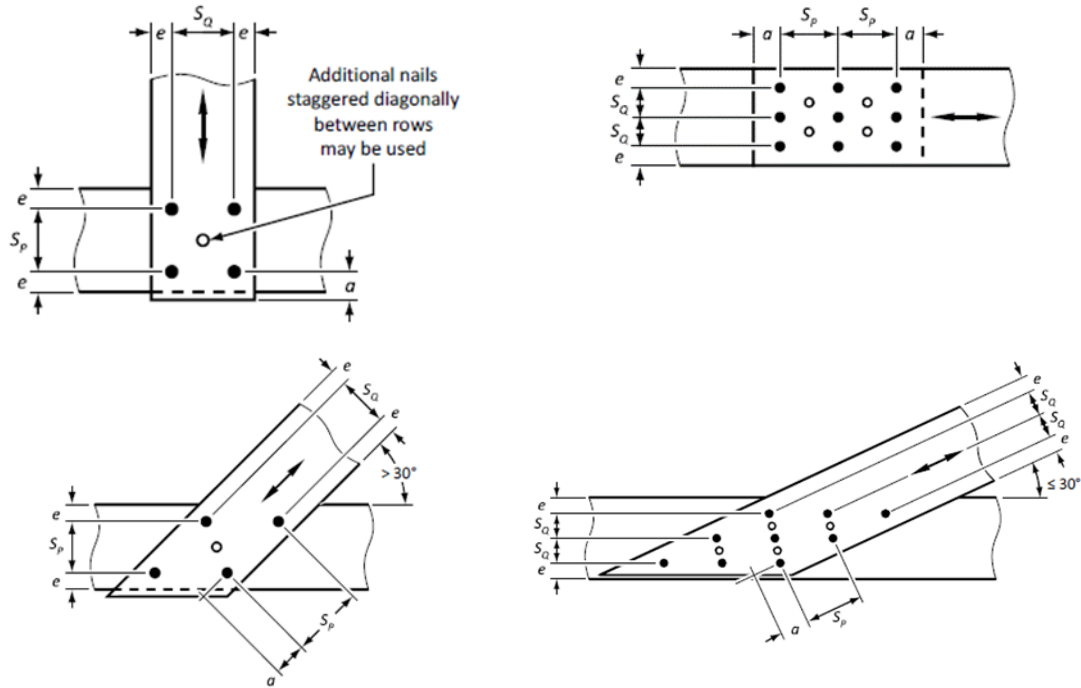


Figure 3. Example Diagrams Illustrating Fastener Spacings¹⁰

7 Substantiating Data

- 7.1 Testing has been performed under the supervision of a professional engineer and/or under the requirements of ISO/IEC 17025 as follows:
 - 7.1.1 Bending yield testing in accordance with ASTM F1575
 - 7.1.2 Shear and tensile testing in accordance with AISI S904
 - 7.1.3 Lateral strength testing in accordance with ASTM D1761
 - 7.1.4 Withdrawal strength testing in accordance with ASTM D1761
 - 7.1.5 Head pull-through testing in accordance with ASTM D1761
 - 7.1.6 Corrosion resistance testing in accordance with ASTM B117 and ASTM G85
- 7.2 Information contained herein is the result of testing and/or data analysis by sources that conform to the evaluation requirements of NBC Volume 1 Relationship of the NBC to Standards Development and Conformity Assessment and/or professional engineering regulations. DrJ relies upon accurate data to perform its ISO/IEC 17065 evaluations.

- 7.3 Where appropriate, DrJ's analysis is based on provisions that have been codified into law through provincial, territorial, or local adoption of codes and standards. The developers of these codes and standards are responsible for the reliability of published content. DrJ analysis may use code-adopted provisions as a control sample. A control sample versus a test sample establishes a product as being equivalent to that prescribed in this code in quality, strength, effectiveness, fire resistance, durability and safety.
- 7.4 The accuracy of the provisions provided herein may be reliant upon the published properties of raw materials, which are defined by the grade mark, grade stamp, mill certificate, Listings, certified reports, duly authenticated reports from approved agencies, and research reports prepared by approved agencies and/or approved sources provided by the suppliers of products, materials, designs, assemblies and/or methods of construction. These are presumed to be minimum properties and relied upon to be accurate. The reliability of DrJ's engineering practice, as contained in this report, may be dependent upon published design properties by others.
- 7.5 Testing and engineering analysis: The strength, rigidity and/or general performance of component parts and/or the integrated structure are determined by suitable tests that simulate the actual conditions of application that occur and/or by accepted engineering practice and experience.
- 7.6 Where additional condition of use and/or code compliance information is required, please search for STX and SCTX Stainless Screws on the DrJ Certification website.

8 Findings

- 8.1 As delineated in **Section 3**, STX and SCTX Stainless Screws have performance characteristics that were tested and/or meet pertinent standards and is suitable for use pursuant to its specified purpose.
- 8.2 When used and installed in accordance with this report and the manufacturer installation instructions, STX and SCTX Stainless Screws shall be approved for the following applications:
 - 8.2.1 Use as fasteners in accordance with the required codes and design values listed above.
- 8.3 Any application specific issues not addressed herein can be engineered by an RDP. Assistance with engineering is available from Big Timber.
- 8.4 These innovative products have been evaluated in the context of the codes listed in **Section 2** and is compliant with all known provincial, territorial, and local building codes. Where there are known variations in provincial, territorial, or local codes applicable to this report, they are listed here.
 - 8.4.1 No known variations
- 8.5 NBC Volume 1 Relationship of the NBC to Standards Development and Conformity Assessment:

Certification

Certification is the confirmation by an independent organization that a product, service, or system meets a requirement...Certification bodies publish lists of certified products and companies...Several organizations, including the Canadian Construction Materials Centre (CCMC), offer such evaluation services.

Evaluation

An evaluation is a written opinion by an independent professional organization that a product will perform its intended function. An evaluation is very often done to determine the ability of an innovative product, for which no standards exist, to satisfy the intent of the Code requirement...

- 8.6 ISO/IEC 17065 accredited third-party certification bodies,¹¹ including but not limited to, Standards Council of Canada (SCC)¹² and ANSI National Accreditation Board (ANAB),¹³ confirm that product certification bodies have the expertise to provide technical evaluation services within their scope of accreditation. All SCC and ANAB product certification bodies meet NBC requirements to offer evaluation services for alternative solutions.¹⁴
- 8.6.1 DrJ is an ISO/IEC 17065 ANAB-Accredited Product Certification Body – Accreditation #1131¹⁵ and employs professional engineers.¹⁶
- 8.7 Through ANAB accreditation and the IAF Multilateral Agreements, this report can be used to obtain innovative products approval in any jurisdiction or country that has IAF MLA Members & Signatories to meet the Purpose of the MLA – “*certified once, accepted everywhere.*” IAF specifically says, “*Once an accreditation body is a signatory of the IAF MLA, it is required to recognise certificates and validation and verification statements issued by conformity assessment bodies accredited by all other signatories of the IAF MLA, with the appropriate scope.*”¹⁷
- 8.8 Product certification organizations, accredited by the SCC and ANAB, are defined as equivalent evaluation services:
- 8.8.1 Canada-United States-Mexico Agreement (CUSMA), Article 11.6 Conformity Assessment confirms mutual recognition by stating, “*...each Party shall accord to conformity assessment bodies located in the territory of another Party treatment no less favorable than that it accords to conformity assessment bodies located in its own territory or in the territory of the other Party.*”
- 8.8.2 The SCC National Conformity Assessment Principles states, “*SCC is a member of a number of international organizations developing voluntary conformity assessment agreements that help ensure the international acceptance of Canadian conformity assessment results. Signatories to these agreements (like SCC) recognize each other’s accreditations as being equivalent to their own.*”¹⁸
- 8.9 Building official approval of a licensed professional engineer is performed by verifying the professional engineer and/or their business entity are listed by the engineering regulators of the relevant jurisdiction.

9 Conditions of Use

- 9.1 Material properties shall not fall outside the boundaries defined in **Section 3**.
- 9.2 As defined in **Section 3**, where material and/or engineering mechanics properties are created for load resisting design purposes, the resistance to the applied load shall not exceed the ability of the defined properties to resist those loads using the principles of accepted engineering practice.
- 9.3 Where required by regulation and enforced by the building official, also known as the authority having jurisdiction (AHJ) in which the project is to be constructed:
- 9.3.1 Any calculations incorporated into the construction documents shall conform to accepted engineering practice, and, when prepared by an approved source, shall be approved when signed and sealed.
- 9.3.2 This report and the installation instructions shall be submitted at the time of permit application.
- 9.3.3 These innovative products have an internal quality control program and a third-party quality assurance program.
- 9.3.4 At a minimum, these innovative products shall be installed per **Section 6** of this report.
- 9.3.5 This report shall be reviewed for code compliance by the AHJ in concert with the duties and powers granted to the building official by the provincial regulations governing such duties and powers.
- 9.3.6 The application of these innovative products in the context of this report, are dependent on the accuracy of the construction documents, implementation of installation instructions, inspections, and any other regulatory requirements that may apply.

- 9.4 Design loads shall be determined in accordance with the building code adopted by the jurisdiction in which the project is to be constructed and/or by the designer (i.e., owner).
- 9.5 The actual design, suitability, and use of this report, for any particular building, is the responsibility of the owner or the authorized agent of the owner.

10 Identification

- 10.1 The innovative products listed in **Section 1.1** are identified by a label on the board or packaging material bearing the manufacturer name, product name, report number and other information to confirm code compliance.
- 10.2 Additional technical information can be found at www.bigtimberfasteners.com.

11 Review Schedule

- 11.1 This report is subject to periodic review and revision. For the most recent version, visit drjcertification.org.
- 11.2 For information on the status of this report, contact DrJ Certification.

12 Legislation that Authorizes New Product Approval in International Markets is Found in Appendix A

- 12.1 STX and SCTX Stainless Screws have been tested by an ISO/IEC 17025 accredited laboratory and/or evaluated to be in conformance with accepted engineering practice to ensure durable, livable and safe construction.
- 12.2 This report is published by an ISO/IEC 17065 accredited certification body with the expertise to evaluate products, materials, designs, services, assemblies and/or methods of construction.
- 12.3 This report meets the legislative intent and definition of a duly authenticated report, which shall be accepted by the AHJ, unless there are specific reasons why the alternative shall not be approved as provided for in writing.

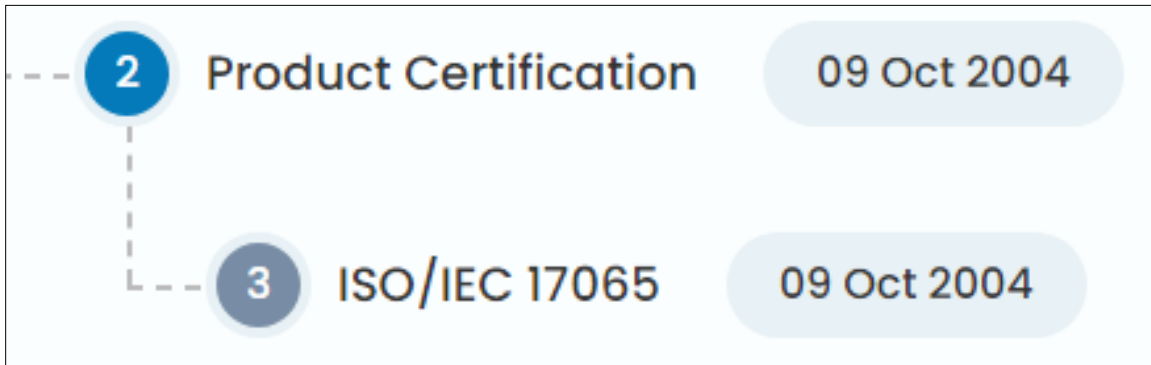
Appendix A

1 Legislation that Authorizes New Product Approval in Canada

- 1.1 The Competition Act is a Canadian federal law governing competition law in Canada. The Act contains both criminal and civil provisions aimed at preventing anti-competitive practices in the marketplace. The Act is enforced and administered by the Competition Bureau, whose regulations encourage the approval of NBC referenced and alternative products, materials, designs, services, assemblies and/or methods of construction that:
 - 1.1.1 Advance Innovation,
 - 1.1.2 Promote competition so all businesses have the opportunity to compete on price and quality in an open market on a level playing field unhampered by anticompetitive constraints, and
 - 1.1.3 Benefit consumers through lower prices, better quality, and greater choice.
- 1.2 **Approved by International Jurisdictions:** The USMCA and GATT agreements provide for approval of innovative materials, products, designs, services, assemblies and/or methods of construction through the Technical Barriers to Trade (TBT) agreements and the International Accreditation Forum (IAF) Multilateral Recognition Arrangement (MLA), where these agreements proclaim the desire of both countries to have their markets open to innovation.
- 1.3 These agreements:
 - 1.3.1 Permit participation of conformity assessment bodies located in the territories of other Members (defined as GATT Countries) under conditions no less favourable than those accorded to bodies located within their territory or the territory of any other country,
 - 1.3.2 State that conformity assessment procedures (i.e., ISO/IEC 17020, 17025, 17065, etc.) are prepared, adopted, and applied so as to grant access for suppliers of like products originating in the territories of other Members under conditions no less favourable than those accorded to suppliers of like products of national origin or originating in any other country, in a comparable situation.
 - 1.3.3 State that conformity assessment procedures are not prepared, adopted, or applied with a view to or with the effect of creating unnecessary obstacles to international trade. This means that conformity assessment procedures shall not be more strict or be applied more strictly than is necessary to give the importing Member adequate confidence that products conform to the applicable technical regulations or standards.
- 1.4 To this end, Canada operates an accreditation system as follows:



1.5 This includes ISO/IEC 17065 product certification as follows:



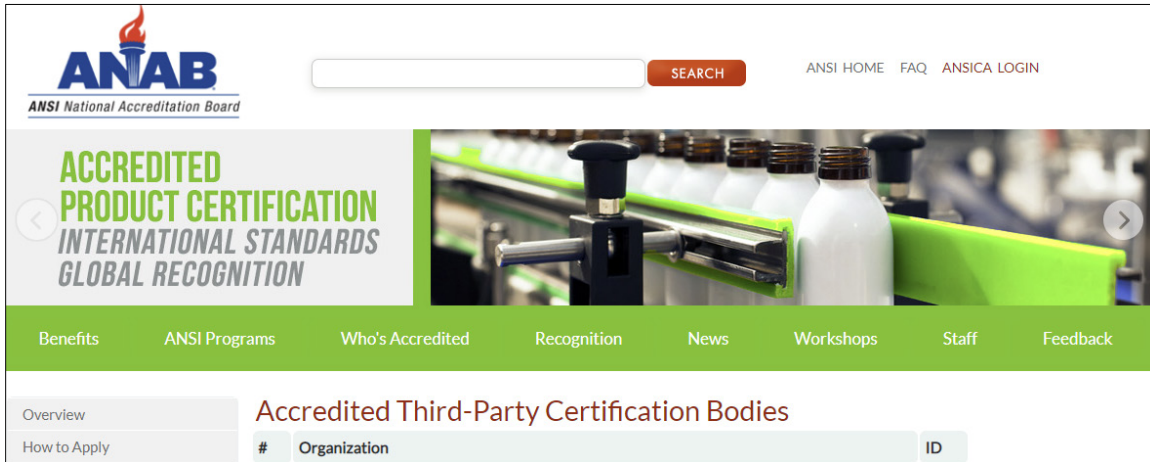
1.6 Similarly, the United States operates multiple accreditation processes with ANAB being the most prominent ISO/IEC 17065 product certification organization as follows:



1.7 This includes ISO/IEC 17065 product certification as follows:



- 1.8 The list of ANAB accredited ISO/IEC 17065 product certification organizations can be found at the following link: <https://anabpd.ansi.org/Accreditation/product-certification/DirectoryListingAccredited?menuID=1&prgID=1>



- 1.9 Approval is granted via International Agreement, where the purpose of the IAF MLA is to ensure mutual recognition of accredited certification and validation/verification statements between signatories. Subsequent acceptance of accredited certification and validation/verification statements is required so that one accreditation can be used for the timely approval of innovative materials, products, designs, services, assemblies and/or methods of construction. Accreditations granted by IAF MLA signatories are recognised worldwide based on their equivalent accreditation programs, therefore reducing costs and adding value to businesses and consumers.
- 1.10 Consequently, and as one example, these agreements permit product approval of innovative Australian and New Zealand products into US markets and vice-versa.
- 1.11 Finally, questions that often arises are, “*Why do these agreements exist?*” and “*Why is the ISO/IEC 17065 accredited third-party certification process so important?*”
- 1.11.1 The answer is that all countries desire to protect the intellectual property and trade secrets of their country's businesses.
 - 1.11.2 In the US this protection is provided by 18 U.S. Code § 1831 Under Economic Espionage, where it states “whoever, intending or knowing that the offense will benefit any foreign government, foreign instrumentality, or foreign agent, knowingly steals, or without authorization appropriates, takes, carries away, or conceals, or by fraud, artifice, or deception obtains a trade secret shall be fined not more than \$5,000,000 or imprisoned not more than 15 years, or both.”
 - 1.11.3 Any organization that commits any offense described shall be fined not more than the greater of \$10,000,000 or three (3) times the value of the stolen trade secret to the organization, including expenses for research and design and other costs of reproducing the trade secret that the organization has thereby avoided.¹⁹
 - 1.11.4 Protection of intellectual property and trade secrets reinforces the value of the IAF MLA, the GATT/TBT and the ISO/IEC 17065 product approval process.
 - 1.11.5 The goal is to protect everyone's best interests while also facilitating economic freedom and opportunity by promoting free and fair competition in the marketplace.

Notes

- 1 For more information, visit drjcertification.org or call us at 608-310-6748.
- 2 Unless otherwise noted, all references in this report are from the 2020 version of the NBC. This alternative solution is also approved for use with the 2010 and 2015 NBC and the standards referenced therein.
- 3 References in this report to the National Building Code of Canada (NBC) apply to the Ontario Building Code (OBC), unless noted otherwise.
- 4 18 U.S. Code § 1831 - Economic espionage - Whoever, intending or knowing that the offense will benefit any foreign government, foreign instrumentality, or foreign agent, knowingly steals, or without authorization appropriates, takes, carries away, or conceals, or by fraud, artifice, or deception obtains a trade secret shall be fined not more than \$5,000,000 or imprisoned not more than 15 years, or both. Any organization that commits any offense described shall be fined not more than the greater of \$10,000,000 or 3 times the value of the stolen trade secret to the organization, including expenses for research and design and other costs of reproducing the trade secret that the organization has thereby avoided. <https://www.law.cornell.edu/uscode/text/18/part-I/chapter-90>.
- 5 2014 CSA O86 Subsection 12.11.5
- 6 2014 CSA O86 Subsection 12.11.4
- 7 2014 CSA O86 Subsection 12.11.5.3
- 8 ANAB is part of the [USMCA](#) and [IAF MLA](#), where the purpose of these agreements are to ensure mutual recognition of accredited certification and validation/verification statements between agreement signatories, and subsequent acceptance of ANAB accredited certification and validation/verification statements by professional engineers based upon having one universal approval process for the timely approval of innovative materials, products, designs, services, assemblies and/or methods of construction.
- 9 O Reg. 332/12 Subsection 5.10.1
- 10 Graphics in **Figure 3** are as shown in CSA O86-19, Figure 12.16
- 11 <https://anabpd.ansi.org/Accreditation/product-certification/DirectoryListingAccredited?menuID=1&prgID=1>
- 12 https://iaf.nu/en/member-details/?member_id=91
- 13 https://iaf.nu/en/member-details/?member_id=14
- 14 NBC Division A Clause A-1.2.1.1.(1)(b) provides information on code compliance via alternative solutions and defines alternative solutions as "...achiev[ing] at least the minimum level of performance required by Division B." NBC Division C Section 2.3 includes additional guidance for documentation of alternative solutions.
- 15 <https://anabpd.ansi.org/Accreditation/product-certification/AllDirectoryDetails?&prgID=1&OrgId=2125&statusID=4>
- 16 Through ANAB accreditation and the [IAF MLA](#), DrJ certification can be used to obtain material, product, design, or method of construction approval in any jurisdiction or country that has [IAF MLA Members & Signatories](#) to meet the [Purpose of the MLA](#) – "*certified once, accepted everywhere*".
- 17 <https://iaf.nu/en/about-iaf-mla/#:~:text=required%20to%20recognise>
- 18 The National Conformity Assessment Principles states, "*Product regulations and standards may vary from country to country. If these are set arbitrarily, they could be deemed as protectionist. The World Trade Organization (WTO) Agreement on Technical Barriers to Trade (TBT Agreement) is intended to ensure that technical regulations, standards and conformity assessment procedures of member countries do not create unnecessary obstacles to trade. Under the TBT Agreement, members of the WTO agree to use international standards, including conformity assessment standards and guides, as a basis for their technical requirements.*"
- 19 <https://www.law.cornell.edu/uscode/text/18/part-I/chapter-90>